

# MECO OMAHA CANTILEVER RACK

**SERIES 1000 THROUGH SERIES 5000** 



## FOR STORAGE AND EASY SELECTION OF BAR STOCK, PIPE, STRUCTURALS, TUBING AND OTHER LONG ITEMS OR WHERE UNINTERRUPTED DECKING IS REQUIRED.

**MECO OMAHA** manufactures five basic capacity series to fit your storage requirements – from Series 1000 Medium Duty through the Series 5000 Extra Heavy Duty.

Available in upright heights from 6' to 20' with 2' through 10' brace widths (measured on center). Arms are completely adjustable on 3" centers to accommodate an infinite variety of items. Straight arms are available in nine different lengths with or without lips. Heavy Duty and Extra Heavy Duty arms are both available in seven lengths with or without lips. Inclined arms are available in seven lengths with or without lips. A wide range of base sizes allows custom designing of rack systems to your individual needs. Uprights are punched on both sides for versatility. They can be used single sided or double sided depending on the base used. Note that arms must never be placed on the back side of a single-based upright.

**MECO OMAHA** CANTILEVER RACKS are modular within each basic capacity series so that additional arms, uprights and cross braces may be ordered at any time to add to your existing system. Different sized arms may be interchanged on racks to further tailor your racks to different uses. Standard and Heavy Duty arms (page 28) are designed for use on Series 3000, Series 4000 and Series 5000 uprights only. Series 1000 and Series 2000 components are not interchangeable with any other rack series.

Single sided uprights can be converted to doubles when used with longer bases designed to accommodate placement of arms on both sides. Upright capacities can be computed by multiplying the number of arms per upright by the individual arm capacities—NOT TO EXCEED TOTAL UPRIGHT CAPACITIES LISTED. Arm capacity is based on EVEN DISTRIBUTION OF LOAD. All racks are designed for quick assembly and come with complete instructions and hardware for installation.

Completely adjustable **MECO OMAHA** CANTILEVER RACKS eliminate storage problems. Heavy duty steel construction permits storage of tubes, bars, structurals and other long heavy items that must be kept off the floor. Bases can be used for extra storage. Forklift easily loads off and on arms and bases. Fast, convenient handling of heavy, long unwieldy stock. Instant accessibility to one piece or a full load. For longer materials, simply add braces and uprights to fit your requirements.

Specially designed **MECO OMAHA** CANTILEVER RACK systems may be required to meet your needs. **MECO OMAHA** representatives will work with you to develop the most feasible and economical rack system for your special situation. Special labeling requirements can be met at a additional cost. Ask us to quote prices and specifications for rack systems not covered in the **MECO OMAHA** BUYER'S GUIDE.

DETAILED SPECIFICATIONS ARE SET FORTH ON THE FOLLOWING PAGES					
DESCRIPTION	UPRIGHT HEIGHTS	PAGE NO.			
Series 1000 Medium Duty	6', 7', 8', 10', 12'	24			
Series 2000 Medium-Heavy Duty	6', 8', 10', 12', 14', 16', 18', 20'	25			
Series 3000 Heavy Duty	6', 8', 10', 12', 14', 15', 16', 18', 20'	26			
Series 4000 Standard Heavy Duty	6', 8', 10', 12', 14', 15', 16', 18', 20'	27			
Series 5000 Extra Heavy Duty	10', 12', 14', 15', 16', 18', 20'	28			
Series 1000 Starter and Add-on Units	6', 8', 10'	29			
Series 4000 Starter and Add-on Units	8', 10', 12'	29			

Standard color for all cantilever rack components is gray. Custom colors available at additional cost.

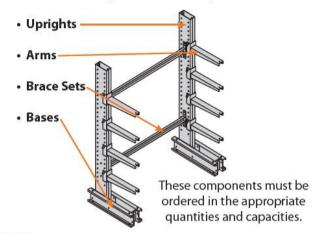


## WHAT IS CANTILEVER RACK?

Cantilever Rack is a freestanding storage unit with horizontal load carrying arms extending outward from a single vertical column. The absence of a vertical support on the outboard ends of the arms permits uninterrupted storage of long lengths of material.

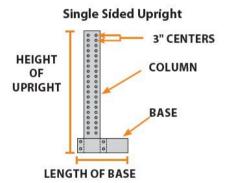
Cantilever Rack is the ideal system for storing furniture, steel bars, pipe and tubing, lumber and other long, heavy items that must be kept off the floor...provides instant accessibility to one piece or a full load. Forklift easily loads off and on arms and bases. Being modular in nature, additional arms, uprights and braces may be added as storage requirements change.

Cantilever Rack is comprised of four components:

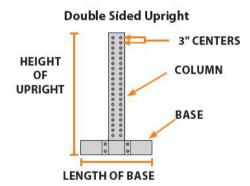


### **UPRIGHTS**

Uprights consist of a vertical column and a horizontal base which is bolted to the column. A minimum of two uprights must be ordered to form a storage bay. Each edge of the column is punched vertically on 3" centers so it may be used as a single or double sided upright depending on the base used. NOTE: The arms must never be placed on the back side of a single sided upright and base. Standard upright and base color is gray.

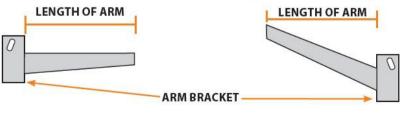


Holes are provided in the base to anchor the upright to the floor. Uprights must never be attached to walls, columns or other structures. Anchors are not provided by MECO.



### ARMS

Cantilever Arms are the heart of the rack system. Proper selection can make or break a successful storage plan. MECO OMAHA offers straight arms (generally used for storing stable loads such as lumber, steel sheets, cartons and skids) and inclined arms (for cylindrical objects or loads that tend to roll forward). Arms can be adjusted on 3" centers up and down the upright and are available in lengths from 12" to 60" in a variety of capacities. The hair pin keeper permits instant adjustability and is easily inserted and removed for adjustment of arm height. Lips are available on all MECO OMAHA arms. Standard arm color is gray.



#### Straight Arm

Straight arms up to 48" long have a minimum pitch of 3/8" per foot to compensate for deflection. 54" and 60" arms have a minimum pitch of 5/8" per foot.

#### Inclined Arm

Inclined arms have a pitch of 20° or approximately 4.36" per foot.



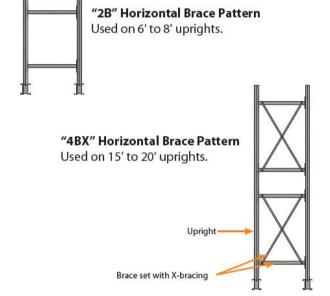
**MECO OMAHA** Hair Pin Keeper

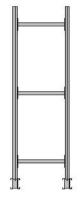


### **BRACE SETS**

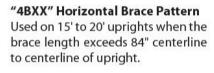
**Braces** are structural channel members that are bolted between pairs of uprights to provide lateral stability to the rack system. X-bracing is utilized to increase the lateral stability of the taller (15' to 20') uprights. Brace lengths are measured from centerline of upright to centerline of the next upright and are sold in sets rather than individual pieces. Standard brace color is gray.

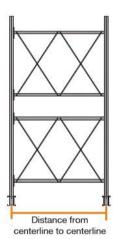
### Standard MECO OMAHA Brace Patterns





**"3B" Horizontal Brace Pattern** Used on 10' to 14' uprights.







MECO OMAHA cantilever rack application consisting of uprights, arms and braces.

Standard color for all cantilever rack components is gray. Custom colors available at additional cost.



## DESIGNING A CANTILEVER RACK SYSTEI

The key to a successful cantilever rack system is the answer to one question: What is the product (load) being stored? The answer must include the length, depth, height and

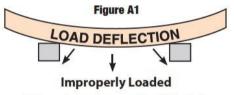
weight of the product. Once this data is ascertained it becomes a simple matter to determine the required arms, uprights and braces.

### A. DETERMINE THE NUMBER AND SPACING OF ARMS

The load must be supported by enough arms to prevent load deflection. Deflection may cause damage to the load being stored as well as the arms (figure A1). To detect deflection, place the load over two wooden blocks (to represent cantilever arms) as shown in figure A2. If deflection is not present, it is acceptable to use a two arm system as long as this does not create an overload

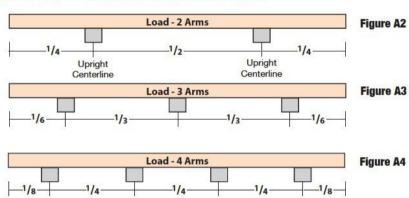
condition. If the load shows deflection use three blocks as shown in figure A3 or four blocks as in figure A4.

**IMPORTANT:** The load should overhang the end arms by one-half the distance from upright centerline to upright centerline. Failure to observe this measure may cause an overload condition on the arms.



(Not enough arms to prevent load deflection.)

Adhering to these guidelines will ensure that each arm supports an equal amount of the load's weight.



### **B. DETERMINE THE LENGTH OF THE ARMS**

The depth of the load should never exceed the length of the arm. A 48" wide bundle of plywood requires a 48" long arm, bundles of steel 24" wide require a 24" arm and so on. Rated

arm capacities may be seriously diminished if proper loading techniques are not observed. Figures B1, B2 and B3 illustrate correct and incorrect arm loading.

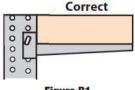


Figure B1

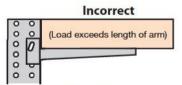


Figure B2

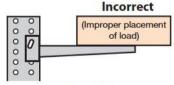
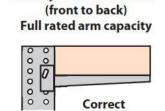


Figure B3

NOTE: All arm capacities are based on an evenly distributed load as in figures B4 and B5 below.



**Evenly Distributed Load** 

Figure B4

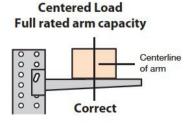


Figure B5

**Tip Loading** Arm capacity may be reduced by up to 50%

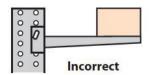


Figure B6



### C. DETERMINE THE HEIGHT OF THE UPRIGHT

When determining the height of the upright, it is important to consider the ceiling height, forklift reach, sprinkler systems. Local building codes could also affect the overall height.

The height of the upright in figure C1 is determined by adding the base height, the number of loads to be stored, the arm thickness plus 6" clearance between the load and next arm. Contact your **MECO OMAHA** sales professional for various rack dimensions such as base height and arm thickness.

**IMPORTANT:** The load placed on the base does not diminish the rated capacity of the upright. Thus, the heaviest loads should be placed on the base.

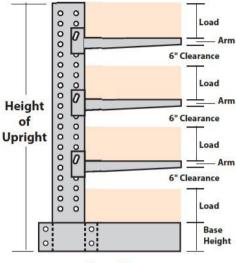


Figure C1

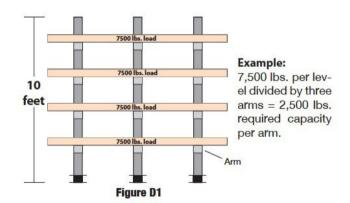
#### D. DETERMINE ARM AND UPRIGHT CAPACITIES

As previously discussed, each arm supports an equal amount of the load's weight. By determining the number of arms per level and dividing it into the weight per level, the required arm capacity can be determined (see example at right).

To determine the required capacity of each upright, multiply the number of arms per side by the load on each arm. In figure D1, each arm holds 2,500 lbs. Twelve arms per side times 2,500 lbs. per arm equals 30,000 lbs., which when divided by three uprights, results in a required minimum capacity of 10,000 lbs. per upright.

The correct upright can be selected by matching the minimum upright capacity of 10,000 lbs. with the upright capacities set forth on the following pages. Assuming a 48" arm, the U1061-NS on page 26 with 10,200 lbs. capacity, the U1061 on page 27 with 12,600 lbs. capacity and the XU1064 on page 28 with 17,700 lbs. capacity are the only uprights that will handle the load. **NOTE:** The Series 1000 MU1057 has only 3,100 lbs. capacity while the Series 2000 2U1062 has 8600 lbs. capacity.

The proper 48" arm (requiring 2,500 lbs. of capacity) can be found on page 28: either the XHDSA48 at 2,500 lbs. or the XHDSA483M at 3,000 lbs. capacity.



<u>NOTE:</u> Total arm capacity must never exceed total upright capacity.

#### E. DETERMINE BRACE LENGTH

Brace length is defined as the horizontal distance from centerline of upright to centerline of the next upright. Refer

to the various brace set charts for the brace length that most closely matches the arm spacing determined in step A.

The following pages set forth MECO OMAHA's wide range of cantilever racks – beginning with the Series 1000 Medium Duty on page 24 through the Series 5000 Extra Heavy Duty on page 28. MECO OMAHA representatives will work with you to develop the most feasible and economical rack system for your unique situation.



### SERIES 1000 MEDIUM DUTY CANTILEVER RACK

EXCELLENT LOW COST STORAGE SYSTEM • IDEAL FOR MAINTENANCE DEPARTMENTS AND TOOL ROOMS

High quality **MECO OMAHA** Series 1000 Cantilever Rack is designed for use where heavier capacities are not required. This rack is similar to our popular heavier duty racks except for the use of lighter gauge steel and smaller dimensions of component parts. Available in 6', 7', 8', 10' and 12' single and double sided uprights with a choice of eight standard brace lengths (measured on center) to accommodate 12", 18", 24", 30", 36", 42" and 48" straight or inclined arms. Arms are completely adjustable on 3" centers up and down the full length of the uprights. Two or more uprights can be assembled into a continuous system.

This sturdy and stable rack is as convenient and versatile as the heavier duty racks but priced lower to reflect the reduced capacity. Installation is quick and easy. Racks can be tailored to your individual requirements. Uprights facilitate manual loading and unloading. Open base design affords easy forklift accessibility. Ideal for storing bar stock, pipe, tubing, lumber and many lightweight or hard-to-stock items that must be kept off the floor.



• EASY LOADING AND UNLOADING

• EVERY ITEM READILY AVAILABLE
• ALL WEIGHTS INCLUDE HARDWARE

MECO OMAHA SERIES 1000 UPRIGHTS, ARMS and BRACE SETS are not interchangeable with any other rack series.

SINGLE SIDED UPRIGHTS							
HEIGHT OF Upright	LENGTH OF BASE			CAPACITY (LBS)	MODEL No.		
	33" 33"	12" & 18" 24"	83 83	8,100 & 6,600 5,500	MU633 MU633		
6'	45"	30" & 36"	92	4,700 & 4,100	MU645		
	57"	42" & 48"	101	3,700 & 3,300	MU657		
	33"	12" & 18"	90	7,900 & 6,400	MU733		
71	33"	24"	90	5,300	MU733		
7'	45"	30" & 36"	99	4,600 & 4,100	MU745		
	57"	42" & 48"	108	3,700 & 3,300	MU757		
	33"	12" & 18"	97	7,600 & 6,300	MU833		
8'	33"	24"	97	5,300	MU833		
0	45"	30" & 36"	106	4,500 & 4,000	MU845		
	57"	42" & 48"	115	3,600 & 3,200	MU857		
,	33"	12" & 18"	111	7,100 & 5,900	MU1033		
401	33"	24"	111	5,000	MU1033		
10'	45"	30" 36"	120	4,400 & 3,800	MU1045		
	57"	42" & 48"	129	3,400 & 3,100	MU1057		
	33"	12" & 18"	126	6,500 & 5,400	MU1233		
12'	33"	24"	126	4,700	MU1233		
12	45"	30" & 36"	135	4,100 & 3,700	MU1245		
	57"	42" & 48"	144	3,300 & 3,000	MU1257		

	STRAIGHT ARMS						
LENGTH	CAPACITY	WEIGHT	MODEL NO. WITHOUT LIP	MODEL NO. WITH LIP			
12"	1000 lbs	5 lbs	MSA12	MSA12L			
18"	750 lbs	7 lbs	MSA18	MSA18L			
24"	600 lbs	8 lbs	MSA24	MSA24L			
30"	500 lbs	9 lbs	MSA30	MSA30L			
36"	400 lbs	10 lbs	MSA36	MSA36L			
42"	350 lbs	12 lbs	MSA42	MSA42L			
48"	300 lbs	13 lbs	MSA48	MSA48L			

STRAIGHT ARMS have a minimum pitch of 3/s" per foot to compensate for deflection. Arm capacities are based on an evenly distributed load.

DOUBLE SIDED UPRIGHTS							
HEIGHT OF UPRIGHT	LENGTH OF BASE	LENGTH OF ARM	WEIGHT (LBS)	CAPACITY (LBS)	MODEL No.		
	54"	12" & 18"	102	16,200 & 13,200	MDU654		
6'	54"	24"	102	11,000	MDU654		
О	78"	30" & 36"	120	9,400 & 8,200	MDU678		
	102"	42" & 48"	138	7,400 & 6,600	MDU6102		
	54"	12" & 18"	109	15,800 & 12,800	MDU754		
7'	54"	24"	109	10,600	MDU754		
1	78"	30" & 36"	127	9,200 & 8,200	MDU778		
	102"	42" & 48"	145	7,400 & 6,600	MDU7102		
	54"	12" & 18"	116	15,200 & 12,600	MDU854		
01	54"	24"	116	10,600	MDU854		
8'	78"	30" & 36"	134	9,000 & 8,000	MDU878		
	102"	42" & 48"	152	7,200 & 6,400	MDU8102		
	54"	12" & 18"	130	14,200 & 11,800	MDU1054		
101	54"	24"	130	10,000	MDU1054		
10'	78"	30" & 36"	148	8,800 & 7,600	MDU1078		
	102"	42" & 48"	166	6,800 & 6,200	MDU10102		
	54"	12" & 18"	145	13,000 & 10,800	MDU1254		
401	54"	24"	145	9,400	MDU1254		
12'	78"	30" & 36"	163	8,200 & 7,400	MDU1278		
	102"	42" & 48"	181	6,600 & 6,000	MDU12102		

INCLINED ARMS					
LENGTH	CAPACITY	WEIGHT	MODEL NO. WITHOUT LIP	MODEL NO.	
12"	1000 lbs	5 lbs	MIA12	MIA12L	
18"	750 lbs	7 lbs	MIA18	MIA18L	
24"	600 lbs	8 lbs	MIA24	MIA24L	
30"	500 lbs	9 lbs	MIA30	MIA30L	
36"	400 lbs	10 lbs	MIA36	MIA36L	
42"	350 lbs	12 lbs	MIA42	MIA42L	
48"	300 lbs	13 lbs	MIA48	MIA48L	

**INCLINED ARMS** have a pitch of 20 degrees or approximately 4.36" per foot. Arm capacities are based on an evenly distributed load.

ARMS above can be used on SERIES
1000 uprights only. Capacities are based
on an evenly distributed load. Note that
arm lips are not intended to bear any por-
tion of the load.

	BRACES FOR 6' - 8' UPRIGHTS - SET OF TWO		BRACES FOR 10' - 12' UPRIGHTS - SET OF THRE		
LENGTH*	MODEL NO.	WEIGHT	MODEL NO.	WEIGHT	
23"	M2B24	21 lbs	M3B24	31 lbs	
35"	M2B36	28 lbs	M3B36	41 lbs	
41"	M2B42	31 lbs	M3B42	47 lbs	
47"	M2B48	35 lbs	M3B48	52 lbs	
59"	M2B60	42 lbs	M3B60	62 lbs	
71"	M2B72	49 lbs	M3B72	73 lbs	
83"	M2B84	56 lbs	M3B84	83 lbs	
95"	M2B96	63 lbs	M3B96	94 lbs	

<sup>\*</sup> Length of braces is measured from center of upright to center of upright.



## SERIES 2000 MEDIUM-HEAVY DUTY CANTILEVER RACK

SINGLE SIDED UPRIGHTS						
HEIGHT OF UPRIGHT	LENGTH OF BASE	LENGTH OF ARM	WEIGHT (LBS)	CAPACITY (LBS)	MODEL No.	
	38"	12" & 18"	154	18,100 & 15,300	2U638	
6'	38"	24"	154	13,300	<b>2U638</b>	
6.	50"	30" & 36"	167	11,800 & 10,600	2U650	
	62"	42" & 48"	180	9,600 & 8,800	2U662	
	38"	12" & 18"	180	18,100 & 15,300	2U838	
	38"	24"	180	13,300	2U838	
8'	50"	30" & 36"	193	11,800 & 10,600	2U850	
	62"	42" & 48"	206	9,600 & 8,800	2U862	
	38"	12" & 18"	208	17,400 & 14,900	2U1038	
401	38"	24"	208	13,100	2U1038	
10'	50"	30" & 36"	222	11,500 & 10,300	2U1050	
	62"	42" & 48"	235	9,400 & 8,600	2U1062	
	38"	12" & 18"	234	16,800 & 14,500	2U1238	
401	38"	24"	234	12,600	2U1238	
12'	50"	30" & 36"	248	11,200 & 10,200	2U1250	
	62"	42" & 48"	261	9,300 & 8,500	2U1262	
	38"	12" & 18"	261	16,200 & 14,100	2U1438	
200	38"	24"	261	12,300	2U1438	
14'	50"	30" & 36"	275	10,900 & 9,800	2U1450	
	62"	42" & 48"	288	8,900 & 8,300	2U1462	
	38"	12" & 18"	290	15,800 & 13,800	2U1638	
16'	38"	24"	290	12,100	2U1638	
10	50"	30" & 36"	303	10,600 & 9,400	2U1650	
	62"	42" & 48"	317	8,400 & 7,500	2U1662	
	38"	12" & 18"	317	15,700 & 13,700	2U1838	
101	38"	24"	317	11,900	2U1838	
18'	50"	30" & 36"	330	10,400 & 9,200	2U1850	
	62"	42" & 48"	344	8,200 & 7,400	2U1862	
	38"	12" & 18"	344	15,600 & 13,600	2U2038	
20'	38"	24"	344	11,700	2U2038	
20	50"	30" & 36"	357	10,200 & 9,000	2U2050	
	62"	42" & 48"	371	8,100 & 7,300	2U2062	

	DOUBLE SIDED UPRIGHTS						
HEIGHT OF UPRIGHT	LENGTH OF BASE	LENGTH OF ARM	WEIGHT (LBS)	CAPACITY (LBS)	MODEL NO.		
	59"	12" & 18"	182	36,200 & 30,600	2DU659		
6'	59"	24"	182	26,600	2DU659		
6	83"	30" & 36"	209	23,600 & 21,200	2DU683		
	107"	42" & 48"	236	19,200 & 17,600	2DU6107		
	59"	12" & 18"	208	36,200 & 30,600	2DU859		
8'	59"	24"	208	26,600	2DU859		
8.	83"	30" & 36"	235	23,600 & 21,200	2DU883		
	107"	42" & 48"	262	19,200 & 17,600	2DU8107		
	59"	12" & 18"	237	34,800 & 29,800	2DU1059		
401	59"	24"	237	26,200	2DU1059		
10'	83"	30" & 36"	264	23,000 & 20,600	2DU1083		
	107"	42" & 48"	291	18,800 & 17,200	2DU1010		
	59"	12" & 18"	263	33,600 & 29,000	2DU1259		
401	59"	24"	263	25,200	2DU1259		
12'	83"	30" & 36"	290	22,400 & 20,400	2DU1283		
	107"	42" & 48"	317	18,600 & 17,000	2DU1210		
	59"	12" & 18"	290	32,400 & 28,200	2DU1459		
14'	59"	24"	290	24,600	2DU1459		
14	83"	30" & 36"	317	21,800 & 19,600	2DU1483		
	107"	42" & 48"	344	17,800 & 16,600	2DU1410		
	59"	12" & 18"	318	31,600 & 27,600	2DU1659		
16'	59"	24"	318	24,200	2DU1659		
16	83"	30" & 36"	345	21,200 & 18,800	2DU1683		
	107"	42" & 48"	372	16,800 & 15,000	2DU1610		
	59"	12" & 18"	345	31,400 & 27,400	2DU1859		
401	59"	24"	345	23,800	2DU1859		
18'	83"	30" & 36"	372	20,800 & 18,400	2DU1883		
	107"	42" & 48"	399	16,400 & 14,800	2DU1810		
	59"	12" & 18"	372	31,200 & 27,200	2DU2059		
001	59"	24"	372	23,400	2DU2059		
20'	83"	30" & 36"	399	20,400 & 18,000	2DU2083		
	107"	42" & 48"	426	16,200 & 14,600	2DU2010		

MECO OMAHA SERIES 2000 UPRIGHTS, ARMS and BRACE SETS are not interchangeable with any other rack series.

**ARMS** below can be used on SERIES 2000 uprights only. Capacities are based on an evenly distributed load. Note that arm lips are not intended to bear any portion of the load.

		STRAIGHT A	RMS		
LENGTH	CAPACITY	WEIGHT	MODEL NO. WITHOUT LIP	MODEL NO	
12"	2,000 lbs	7 lbs	2SA12	2SA12L	
18"	1,500 lbs	8 lbs	2SA18	2SA18L	
24"	1,200 lbs	10 lbs	2SA24	2SA24L	
30"	1,000 lbs	12 lbs	2SA30	2SA30L	
36"	800 lbs	13 lbs	2SA36	2SA36L	
42"	700 lbs	15 lbs	2SA42	2SA42L	
48"	600 lbs	17 lbs	2SA48	2SA48L	
		INCLINED A	RMS	,	
12"	2,000 lbs	7 lbs	2IA12	2IA12L	
18"	1,500 lbs	8 lbs	2IA18	2IA18L	
24"	1,200 lbs	10 lbs	2IA24	2IA24L	
30"	1,000 lbs	12 lbs	2IA30	2IA30L	
36"	800 lbs	13 lbs	2IA36	2IA36L	
42"	700 lbs	15 lbs	2IA42	2IA42L	
48"	600 lbs	17 lbs	2IA48	2IA48L	

LENGTH	CAPACITY	WEIGHT	MODEL NO. WITHOUT LIP	MODEL NO. WITH LIP
24"	2,400 lbs	14 lbs	2HDSA24	2HDSA24L
30"	2,000 lbs	16 lbs	2HDSA30	2HDSA30L
36"	1,500 lbs	18 lbs	2HDSA36	2HDSA36L
	2,400 lbs	22 lbs	2XHDSA36	2XHDSA36L
42"	1,400 lbs	21 lbs	2HDSA42	2HDSA42L
	2,400 lbs	25 lbs	2XHDSA42	2XHDSA42L
48"	1,000 lbs	21 lbs	2HDSA481M	2HDSA48L1
	1,500 lbs	23 lbs	2HDSA48	2HDSA48L
	2,000 lbs	23 lbs	2XHDSA48	2XHDSA48L

STRAIGHT ARMS have a minimum pitch of %" per foot to compensate for deflection. Arm capacities are based on an evenly distributed load.

INCLINED ARMS have a pitch of 20 degrees or approximately 4.36" per foot. Arm capacities are based on an evenly distributed load.

	BRACES FOR 8' UPR	IGHTS – SET OF TWO	BRACES FOR 10' - 14' U	PRIGHTS – SET OF THREE		PRIGHTS – SET OF FOUR X-Bracing
LENGTH*	MODEL NO.	WEIGHT	MODEL NO.	WEIGHT	MODEL NO.	WEIGHT
23"	22B24	21 lbs	23B24	31 lbs	24B24X	65 lbs
35"	22B36	28 lbs	23B36	41 lbs	24B36X	80 lbs
41"	22B42	31 lbs	23B42	47 lbs	24B42X	88 lbs
47"	22B48	35 lbs	23B48	52 lbs	24B48X	96 lbs
59"	22B60	42 lbs	23B60	62 lbs	24B60X	113 lbs
71"	22B72	49 lbs	23B72	73 lbs	24B72X	130 lbs
83"	22B84	56 lbs	23B84	83 lbs	24B84X	147 lbs
95"	22B96	63 lbs	23B96	94 lbs	24B96XX	181 lbs
119"	22B120	113 lbs	23B120	170 lbs	24B120XX	282 lbs

<sup>\*</sup> Length of braces is measured from center of upright to center of upright.

ALL WEIGHTS INCLUDE HARDWARE



## **SERIES 3000 HEAVY DUTY CANTILEVER RACK**

### **UPRIGHTS**

FOR YOUR NORMAL INDUSTRIAL STORAGE REQUIREMENTS

		SINGLE	SIDED UPR	IGHTS		DOUBLE SIDED UPRIGHTS						
HEIGHT OF UPRIGHT	LENGTH OF BASE	LENGTH OF ARM	WEIGHT (LBS)	CAPACITY (LBS)	MODEL No.	HEIGHT OF UPRIGHT	LENGTH OF BASE	LENGTH OF ARM	WEIGHT (LBS)	CAPACITY (LBS)	MODEL No.	
6'	31" 37" 49" 61" 74"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	186 195 212 230 249	23,000 & 19,200 16,500 14,400 & 12,800 11,500 & 10,400 9,600 & 8,800	U631-NS U637-NS U649-NS U661-NS U674-NS	6'	53" 65" 82" 106" 130"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	224 242 267 302 338	46,000 & 38,400 33,000 28,800 & 25,600 23,000 & 20,800 19,200 & 17,600	DU653-NS DU665-NS DU682-NS DU6106-NS DU6130-NS	
8'	31" 37" 49" 61" 74"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	221 230 247 265 284	23,000 & 19,200 16,500 14,400 & 12,800 11,500 & 10,400 9,600 & 8,800	U831-NS U837-NS U849-NS U861-NS U874-NS	8'	53" 65" 82" 106" 130"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	259 277 302 337 373	46,000 & 38,400 33,000 28,800 & 25,600 23,000 & 20,800 19,200 & 17,600	DU853-NS DU865-NS DU882-NS DU8106-NS DU8130-NS	
10'	31" 37" 49" 61" 74"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	258 267 284 302 321	22,200 & 18,600 16,100 14,100 & 12,500 11,300 & 10,200 9,400 & 8,700	U1031-NS U1037-NS U1049-NS U1061-NS U1074-NS	10'	53" 65" 82" 106" 130"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	296 316 339 374 410	44,400 & 37,200 32,200 28,200 & 25,000 22,600 & 20,400 18,800 & 17,400	DU1053-NS DU1065-NS DU1082-NS DU10106-NS DU10130-NS	
12'	31" 37" 49" 61" 74"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	293 302 319 337 356	21,300 & 18,000 15,600 13,700 & 12,200 11,000 & 10,100 9,200 & 8,600	U1231-NS U1237-NS U1249-NS U1261-NS U1274-NS	12'	53" 65" 82" 106" 130"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	331 351 374 409 445	42,600 & 36,000 31,200 27,400 & 24,400 22,000 & 20,200 18,400 & 17,200	DU1253-NS DU1265-NS DU1282-NS DU12106-NS DU12130-NS	
14'	37" 37" 49" 61" 74"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	336 336 353 371 390	20,500 & 17,400 15,100 13,300 & 11,800 10,700 & 9,800 9,000 & 8,300	U1437-NS U1437-NS U1449-NS U1461-NS U1474-NS	14'	65" 65" 82" 106" 130"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	385 385 408 443 479	41,000 & 34,800 30,200 26,600 & 23,600 21,400 & 19,600 18,000 & 16,600	DU1465-NS DU1465-NS DU1482-NS DU14106-NS DU14130-NS	
15'	37" 37" 49" 61" 74"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	357 357 374 392 411	20,000 & 17,100 14,800 13,200 & 11,600 10,500 & 9,700 8,900 & 8,300	U1537-NS U1537-NS U1549-NS U1561-NS U1574-NS	15'	65" 65" 82" 106" 130"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	406 406 429 464 500	40,000 & 34,200 29,600 26,400 & 23,200 21,000 & 19,400 17,800 & 16,600	DU1565-NS DU1565-NS DU1582-NS DU15106-NS DU15130-NS	
16'	37" 37" 49" 61" 74"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	375 375 392 410 429	19,300 & 16,600 14,400 12,800 & 11,300 10,400 & 9,500 8,800 & 8,200	U1637-NS U1637-NS U1649-NS U1661-NS U1674-NS	16'	65" 65" 82" 106" 130"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	424 424 447 482 518	38,600 & 33,200 28,800 25,600 & 22,600 20,800 & 19,000 17,600 & 16,400	DU1665-NS DU1665-NS DU1682-NS DU16106-NS DU16130-NS	
18'	49" 49" 49" 61" 74"	12" & 18" 24" & 30" 36" 42" & 48" 54" & 60"	427 427 427 445 464	18,200 & 15,600 13,800 & 12,300 10,800 9,900 & 9,200 8,500 & 8,000	U1849-NS U1849-NS U1849-NS U1861-NS U1874-NS	18'	82" 82" 82" 106" 130"	12" & 18" 24" & 30" 36" 42" & 48" 54" & 60"	482 482 482 517 553	36,400 & 31,200 27,600 & 24,600 21,600 19,800 & 18,400 17,000 & 16,000	DU1882-NS DU1882-NS DU1882-NS DU18106-NS DU18130-NS	
20'	49" 49" 49" 61" 74"	12" & 18" 24" & 30" 36" 42" & 48" 54" & 60"	462 462 462 480 499	16,700 & 14,600 12,900 & 11,700 10,400 9,400 & 8,800 8,100 & 7,600	U2049-NS U2049-NS U2049-NS U2061-NS U2074-NS	20'	82" 82" 82" 106" 130"	12" & 18" 24" & 30" 36" 42" & 48" 54" & 60"	517 517 517 517 552 588	33,400 & 29,200 25,800 & 23,400 20,800 18,800 & 17,600 16,200 & 15,200	DU2082-NS DU2082-NS DU2082-NS DU20106-NS DU20130-NS	

## BRACE SETS

All braces below can be used on SERIES 3000, SERIES 4000 or SERIES 5000 uprights only.



A MECO **OMAHA** rack system can be specifically designed to meet your individual requirements. **MECO OMAHA** representatives will work with you to develop the most feasible and economical rack system for your special situation.

LENGTH*	FOR 8' UI SET OF		FOR 10' - 14 SET OF		FOR 15' - 20' UPRIGHTS SET OF FOUR Including X-bracing		
	MODEL NO.	WEIGHT	MODEL NO.	WEIGHT	MODEL NO.	WEIGHT	
24"	2B24	21 lbs	3B24	31 lbs	4B24X	65 lbs	
36"	2B36	28 lbs	3B36	41 lbs	4B36X	80 lbs	
42"	2B42	31 lbs	3B42	47 lbs	4B42X	88 lbs	
48"	2B48	35 lbs	3B48	52 lbs	4B48X	96 lbs	
60"	2B60	42 lbs	3B60	62 lbs	4B60X	113 lbs	
72"	2B72	49 lbs	3B72	73 lbs	4B72X	130 lbs	
84"	2B84	56 lbs	3B84	83 lbs	4B84X	147 lbs	
96"	2B96	63 lbs	3B96	94 lbs	4B96XX	181 lbs	
120"	2B120	113 lbs	3B120	170 lbs	4B120XX	282 lbs	

<sup>\*</sup>Length of braces is measured from center of upright to center of upright.

ALL WEIGHTS INCLUDE HARDWARE





# SERIES 4000 STANDARD HEAVY DUTY CANTILEVER RACK UPRIGHTS

FOR YOUR NORMAL HEAVY DUTY INDUSTRIAL STORAGE REQUIREMENTS

SINGLE SIDED UPRIGHTS						DOUBLE SIDED UPRIGHTS					
HEIGHT OF UPRIGHT	LENGTH OF BASE	LENGTH OF ARM	WEIGHT (LBS)	CAPACITY (LBS)	MODEL No.	HEIGHT OF UPRIGHT	LENGTH OF BASE	LENGTH OF ARM	WEIGHT (LBS)	CAPACITY (LBS)	MODEL No.
6'	31" 37" 49" 61" 74"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	207 216 233 251 270	28,600 & 24,700 21,500 18,300 & 16,000 14,200 & 12,800 11,600 & 10,700	U631 U637 U649 U661 U674	6'	53" 65" 82" 106" 130"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	245 263 288 323 359	57,200 & 49,400 43,000 36,600 & 32,000 28,400 & 25,600 23,200 & 21,400	DU653 DU665 DU682 DU6106 DU6130
8'	31" 37" 49" 61" 74"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	242 251 268 286 305	28,600 & 24,700 21,500 18,300 & 16,000 14,200 & 12,800 11,600 & 10,700	U831 U837 U849 U861 U874	8'	53" 65" 82" 106" 130"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	280 298 323 358 394	57,200 & 49,400 43,000 36,600 & 32,000 28,400 & 25,600 23,200 & 21,400	DU853 DU865 DU882 DU8106 DU8130
10'	31" 37" 49" 61" 74"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	279 288 305 323 342	28,500 & 24,600 21,300 18,200 & 15,800 14,100 & 12,600 11,500 & 10,600	U1031 U1037 U1049 U1061 U1074	10'	53" 65" 82" 106" 130"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	317 337 360 395 431	57,000 & 49,200 42,600 36,400 & 31,600 28,200 & 25,200 23,000 & 21,200	DU1053 DU1065 DU1082 DU10106 DU10130
12'	31" 37" 49" 61" 74"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	314 323 340 358 377	28,200 & 24,400 20,900 17,800 & 15,600 13,900 & 12,500 11,400 & 10,500	U1231 U1237 U1249 U1261 U1274	12'	53" 65" 82" 106" 130"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	348 372 395 430 466	56,400 & 48,800 41,800 35,600 & 31,200 27,800 & 25,000 22,800 & 21,000	DU1253 DU1265 DU1282 DU12106 DU12130
14'	37" 37" 49" 61" 74"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	357 357 374 392 411	27,400 & 23,400 20,200 17,600 & 15,400 13,700 & 12,400 11,300 & 10,400	U1437 U1437 U1449 U1461 U1474	14'	65" 65" 82" 106" 130"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	406 406 429 464 500	54,800 & 46,800 40,400 35,200 & 30,800 27,400 & 24,800 22,600 & 20,800	DU1465 DU1465 DU1482 DU14106 DU14130
15'	37" 37" 49" 61" 74"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	378 378 395 413 432	27,100 & 22,600 19,200 16,900 & 15,000 13,600 & 12,300 11,200 & 10,300	U1537 U1537 U1549 U1561 U1574	15'	65" 65" 82" 106" 130"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	427 427 450 485 521	54,200 & 45,200 38,400 33,800 & 30,000 27,200 & 24,600 22,400 & 20,600	DU1565 DU1565 DU1582 DU15106 DU15130
16'	37" 37" 49" 61" 74"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	396 396 413 431 450	23,700 & 20,300 17,600 15,300 & 14,000 12,900 & 12,000 11,100 & 10,300	U1637 U1637 U1649 U1661 U1674	16'	65" 65" 82" 106" 130"	12" & 18" 24" 30" & 36" 42" & 48" 54" & 60"	445 445 468 503 539	47,400 & 40,600 35,200 30,600 & 28,000 25,800 & 24,000 22,200 & 20,600	DU1665 DU1665 DU1682 DU16106 DU16130
18'	49" 49" 49" 61" 74"	12" & 18" 24" & 30" 36" 42" & 48" 54" & 60"	448 448 448 466 485	22,200 & 19,200 16,700 & 14,700 13,600 12,700 & 11,900 11,000 & 10,000	U1849 U1849 U1849 U1861 U1874	18'	82" 82" 82" 106" 130"	12" & 18" 24" & 30" 36" 42" & 48" 54" & 60"	503 503 503 538 574	44,400 & 38,400 33,400 & 29,400 27,200 25,400 & 23,800 22,000 & 20,000	DU1882 DU1882 DU1882 DU18106 DU18130
20'	49" 49" 49" 61" 74"	12" & 18" 24" & 30" 36" 42" & 48" 54" & 60"	483 483 483 501 520	20,600 & 17,800 15,800 & 13,900 12,800 11,900 & 11,200 10,500 & 9,800	U2049 U2049 U2049 U2061 U2074	20'	82" 82" 82" 106" 130"	12" & 18" 24" & 30" 36" 42" & 48" 54" & 60"	538 538 538 573 609	41,200 & 35,600 31,600 & 27,800 25,600 23,800 & 22,400 21,000 & 19,600	DU2082 DU2082 DU2082 DU20106 DU20130

A MECO OMAHA rack system can be specifically designed to meet your individual requirements. MECO OMAHA representatives will work with you to develop the most feasible and economical rack system for your special situation.

**ARMS** below can be used on SERIES 3000, SERIES 4000 or SERIES 5000 uprights only. Capacities are based on an evenly distributed load. Note that arm lips are not intended to bear any portion of the load.

STANDARD STRAIGHT ARMS									
LENGTH	CAPACITY	WEIGHT	MODEL NO. WITHOUT LIP	MODEL NO.					
12"	3000 lbs	10 lbs	SA12	SA12L					
18"	2500 lbs	12 lbs	SA18	SA18L					
24"	2000 lbs	14 lbs	SA24	SA24L					
30"	1500 lbs	17 lbs	SA30	SA30L					
36"	1200 lbs	19 lbs	SA36	SA36L					
42"	1100 lbs	21 lbs	SA42	SA42L					
48"	1000 lbs	23 lbs	SA48	SA48L					
54"	800 lbs	26 lbs	SA54	SA54L					
60"	600 lbs	28 lbs	SA60	SA60L					

STRAIGHT ARMS through 48" long have a minimum pitch of  $^3/8$ " per foot to compensate for deflection. 54" and 60" arms have a minimum pitch of  $^5/8$ " per foot.

STANDARD INCLINED ARMS									
LENGTH	CAPACITY	WEIGHT	MODEL NO. WITHOUT LIP	MODEL NO.					
12"	3000 lbs	10 lbs	IA12	IA12L					
18"	2500 lbs	13 lbs	IA18	IA18L					
24"	2000 lbs	15 lbs	IA24	IA24L					
30"	1500 lbs	17 lbs	IA30	IA30L					
36"	1200 lbs	20 lbs	IA36	IA36L					
42"	1100 lbs	22 lbs	IA42	IA42L					
48"	1000 lbs	25 lbs	IA48	IA48L					

INCLINED ARMS have a pitch of 20 degrees or approximately 4.36" per foot.

ALL WEIGHTS INCLUDE HARDWARE

See page 28 for Heavy Duty and Extra Heavy Duty Straight Arms for use with uprights on pages 26 and 27.



### SERIES 5000 EXTRA HEAVY DUTY CANTILEVER RACK

#### **UPRIGHTS**

FOR STORAGE REQUIREMENTS WHICH DEMAND HEAVIER CAPACITY RACKS

MECO OMAHA
SERIES 5000
CANTILEVER
RACK solves
your extra heavy
duty storage
problems and
easily handles
your toughest
storage
requirements.
Contact your
MECO OMAHA
representative
for your special
storage needs.

SINGLE SIDED UPRIGHTS									
HEIGHT OF UPRIGHT	LENGTH OF BASE	LENGTH OF ARM	WEIGHT (LBS)	CAPACITY (LBS)	MODEL NO.				
	40"	24"	367	28,700	XU1040				
10'	52"	30" & 36"	388	24,800 & 21,900	XU1052				
10	64"	42" & 48"	410	19,600 & 17,700	XU1064				
	76"	54" & 60"	431	16,100 & 14,900	XU1076				
	40"	24"	409	28,700	XU1240				
401	52"	30" & 36"	430	24,800 & 21,900	XU1252				
12'	64"	42" & 48"	452	19,600 & 17,700	XU1264				
	76"	54" & 60"	473	16,100 & 14,900	XU1276				
	40"	24"	451	28,400	XU1440				
14'	52"	30" & 36"	472	24,700 & 21,000	XU1452				
	64"	42" & 48"	494	19,100 & 17,600	XU1464				
	76"	54" & 60"	515	16,000 & 14,600	XU1476				
	52"	24"	495	28,200	XU1552				
15'	52"	30" & 36"	495	22,600 & 20,700	XU1552				
15	64"	42" & 48"	517	18,900 & 17,400	XU1564				
	76"	54" & 60"	538	15,900 & 14,500	XU1576				
	52"	24"	516	27,600	XU1652				
16'	52"	30" & 36"	516	24,300 & 20,500	XU1652				
10	64"	42" & 48"	538	18,700 & 17,200	XU1664				
	76"	54" & 60"	559	15,700 & 14,400	XU1676				
	52"	24"	558	25,900	XU1852				
18'	52"	30" & 36"	558	23,100 & 20,400	XU1852				
18.	64"	42" & 48"	580	18,200 & 16,800	XU1864				
	76"	54" & 60"	601	15,300 & 14,100	XU1876				
	52"	24"	601	25,300	XU2052				
20'	52"	30" & 36"	601	21,800 & 19,700	XU2052				
20	64"	42" & 48"	623	17,600 & 16,300	XU2064				
	76"	54" & 60"	644	14,900 & 13,800	XU2076				

DOUBLE SIDED UPRIGHTS									
HEIGHT OF UPRIGHT	LENGTH OF BASE	LENGTH OF ARM	WEIGHT (LBS)	CAPACITY (LBS)	MODEL NO.				
;	66"	24"	420	57,400	XDU1066				
10'	84"	30" & 36"	452	49,600 & 43,800	XDU1084				
10	108"	42" & 48"	494	39,200 & 35,400	XDU1010				
	132"	54" & 60"	537	32,200 & 29,800	XDU1013				
	66"	24"	462	57,400	XDU1266				
401	84"	30" & 36"	494	49,600 & 43,800	XDU1284				
12'	108"	42" & 48"	536	39,200 & 35,400	XDU1210				
	132"	54" & 60"	579	32,200 & 29,800	XDU1213				
	66"	24"	504	56,800	XDU1466				
	84"	30" & 36"	636	49,400 & 42,000	XDU1484				
14'	108"	42" & 48"	578	38,200 & 35,200	XDU1410				
	132"	54" & 60"	621	32,000 & 29,200	XDU1413				
	84"	24"	559	56,400	XDU1584				
15'	84"	30" & 36"	559	45,200 & 41,400	XDU1584				
15.	108"	42" & 48"	601	37,800 & 34,800	XDU1510				
	132"	54" & 60"	644	31,800 & 29,000	XDU1513				
	84"	24"	580	55,200	XDU1684				
16'	84"	30" & 36"	580	48,600 & 41,000	XDU1684				
10	108"	42" & 48"	622	37,400 & 34,400	XDU1610				
	132"	54" & 60"	665	31,400 & 28,800	XDU1613				
	84"	24"	622	51,800	XDU1884				
18'	84"	30" & 36"	622	46,200 & 40,800	XDU1884				
18.	108"	42" & 48"	664	36,400 & 33,600	XDU1810				
	132"	54" & 60"	707	30,600 & 28,200	XDU1813				
	84"	24"	665	50,600	XDU2084				
20'	84"	30" & 36"	665	43,600 & 39,400	XDU2084				
20	108"	42" & 48"	707	35,200 & 32,600	XDU2010				
	132"	54" & 60"	750	29,800 & 27,600	XDU2013				

**ARMS** below can be used on SERIES 3000, SERIES 4000 or SERIES 5000 uprights only. Capacities are based on an evenly distributed load. Note that arm lips are not intended to bear any portion of the load.

HEAVY DUTY AND EXTRA HEAVY DUTY STRAIGHT ARMS									
LENGTH	CAPACITY	WEIGHT	MODEL NO. WITHOUT LIP	MODEL NO. WITH LIP					
36"	2,175 lbs	29 lbs	HDSA36	HDSA36L					
	3,400 lbs	34 lbs	XHDSA36	XHDSA36L					
42"	1,865 lbs	32 lbs	HDSA42	HDSA42L					
	2,900 lbs	37 lbs	XHDSA42	XHDSA42L					
48"	2,000 lbs	35 lbs	HDSA48	HDSA48L					
	2,500 lbs	40 lbs	XHDSA48	XHDSA48L					
	3,000 lbs	39 lbs	XHDSA483M	XHDSA48L3M					
	4,000 lbs	52 lbs	XHDSA484M	XHDSA48L4M					
54"	1,440 lbs	39 lbs	HDSA54	HDSA54L					
	2,000 lbs	44 lbs	XHDSA54	XHDSA54L					
1,300 lbs		42 lbs	HDSA60	HDSA60L					
60" 1,650 lbs		45 lbs	XHDSA60	XHDSA60L					
2,000 lbs		61 lbs	XHDSA602M	XHDSA60L2N					

See pages 26 and 27 for Brace Sets, Standard Straight Arms and Standard Inclined Arms for use with Series 5000 uprights.



**Double Sided Uprights** 



### CANTILEVER RACK STARTER AND ADD-ON UNITS

A COMPLETE STORAGE SYSTEM DESIGNED WITH FLEXIBILITY AND SIMPLICITY IN MIND

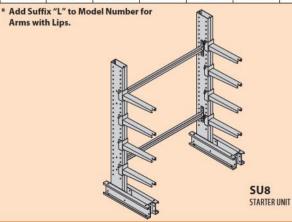
**MECO OMAHA** has assembled the most popular Series 1000 and Series 4000 cantilever components to create Starter and Add-On units—take the guesswork out of selecting a rack system! Order a single or double sided starter unit consisting of 2 uprights, straight arms and braces to assemble a single bay storage unit.

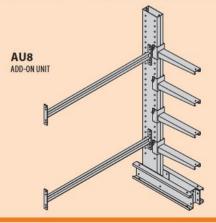
Create a continuous rack system with add-on units which include 1 Series 1000 or Series 4000 upright, straight arms and the appropriate brace set. Series 1000 models are available in upright heights of 6', 8' or 10' while Series 4000 models are available in upright heights of 8', 10' or 12'.

#### **SERIES 1000 MEDIUM DUTY CANTILEVER RACK** ADD-ON UNITS STARTER UNITS INCLUDES: 1 UPRIGHT, STRAIGHT ARMS, 1 BRACE SET INCLUDES: 2 UPRIGHTS, STRAIGHT ARMS, 1 BRACE SET (47" BRACE SET FOR 6' AND 8' UPRIGHTS. (47" BRACE SET FOR 6' AND 8' UPRIGHTS, 71" BRACE SET FOR 10' UPRIGHTS) 71" BRACE SET FOR 10' UPRIGHTS) UPRIGHT BASE ARMS\* ARMS\* MODEL WEIGHT MODEL WEIGHT HEIGHT CAPACITY LENGTH LENGTH CAPACITY LENGTH NO. (LBS) NO. (LBS) QUANTITY QUANTITY (LBS) (LBS) (IN) (IN) (FT) (IN) SINGLE SIDED UNITS SINGLE SIDED UNITS SM6 6 8,100 1,000 230 AM6 133 SM8 8 5,300 33 24 8 600 290 AM8 24 4 163 SM10 10 3,800 36 400 438 AM10 256 **DOUBLE SIDED UNITS DOUBLE SIDED UNITS** SMD6 6 16,200 1.000 296 AMD6 6 165 SMD8 8 10,600 16 600 387 AMD8 24 8 211 54 24 AMD10 345 SMD10 7 600 36 24 400 617 36 12 10 78

<sup>\*</sup>Add Suffix "L" to Model Number for Arms with Lips.

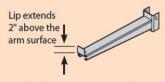
		SERIES	4000	STAN	NDARE	HEA	Y DUTY	CANTILE	VER RA	CK			
	6	INCLUDES: 2	STARTE UPRIGHTS, ST	R UNITS RAIGHT ARMS,	6' BRACE SET			INCLUD	THE RESERVE THE PARTY OF THE PA	<b>N UNITS</b> Raight arms, 6' b	RACE SET		
MODEL	UPI	UPRIGHT			ARMS*		WEIGHT	MODEL	ARMS*		WEIGHT		
NO. HE	HEIGHT (FT)	CAPACITY (LBS)	LENGTH (IN)	LENGTH (IN)	QUANTITY	CAPACITY (LBS)	(LBS)	NO.	LENGTH (IN)	QUANTITY	(LBS)		
	***		SINGLE SI	DED UNITS		,		-	SINGLE SIDED UNITS				
SU8	8	21,500	37	24	8	2,000	671	AU8	24	4	363		
SU10	10	15,800	49	36	12	1,200	919	AU10	36	6	496		
SU12	12	12,500	61	48	16	1,000	1,174	AU12	48	8	624		
	***		DOUBLE SI	DED UNIT	S	***			DOUBLE S	IDED UNITS			
SDU8	8	43,000	65	24	16	2,000	887	ADU8	24	8	468		
SDU10	10	31,600	82	36	24	1,200	1,264	ADU10	36	12	668		
SDU12	12	25,000	106	48	32	1,000	1,704	ADU12	48	16	889		





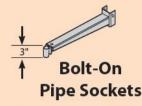


### CANTILEVER RACK ACCESSORIES



### **Bolt-On Arm Lips**

All MECO OMAHA cantilever arms are factory punched to accept a bolt-on lip at any time. Lips can also be removed when they are no longer required. Lips are not intended to bear any portion of the load.

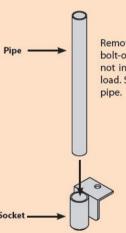


Pipe sockets can be field installed or removed as needs dictate—just like bolt-on lips. Inside diameter of the socket is 13/8". Removable pipe is not included. Pipe sockets are not intended to bear any portion of the load.



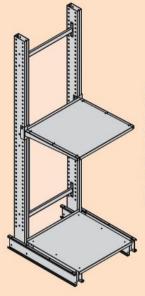
### Drop-In Deck Support Saddles

Add a plywood deck to the cantilever system to store bulky items such as boxes, cartons and furniture. **MECO OMAHA** will pre-engineer the saddles to accommodate 2x4 cross supports. Saddles must be positioned along the arm to ensure equal distribution of weight. Deck support saddles can also be provided for the bases. Saddles must be fastened to the arms and bases. Field drilling is required. Fasteners are not included. Other saddle styles available. Please inquire.



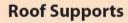
### **Pipe**

Removable pipe used in conjunction with bolt-on pipe sockets. Pipe and socket are not intended to bear any portion of the load. Standard sizes include 6", 9" and 12" pipe.



### Steel Decks

MECO OMAHA offers optional steel decks to withstand the harshest industrial environment. Ideal for storage of short lengths of material, dies, castings and other items that require an uninterrupted length of heavy duty decking. Steel angles are welded to the underside of the deck for additional strength. Arms and decks are precision drilled to accept mounting hardware.



Turn your **MECO OMAHA** cantilever rack system into covered storage with roof supports. Can be used as single or double sided roof (depending on length of base used). Purlin clips included. **NOTE:** The use of roof supports can significantly reduce the rack's capacity due to wind and snow loads. **MECO OMAHA** will custom design the roof supports to conform with local wind and snow load conditions.

